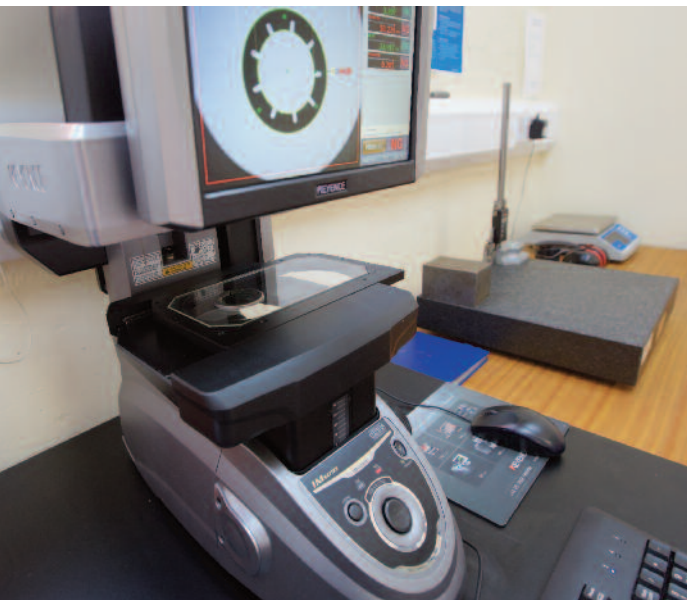




Quality

Quality products require the right processes. Baker & Finnmøre is accredited to the following quality management systems:

- EN 9100:2009 (AS9100C)
- ISO/TS 16949:2009
- ISO 9001:2008
- ISO 14001:2004
- OHSAS 18001:2007



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The technical specifications contained in this leaflet are approximate and no guarantee is given as to their accuracy. Designs are subject to change. Our design proposals are non-binding. TITGEMEYER is a trademark, registered trademark or product name belonging to the respective title holder.

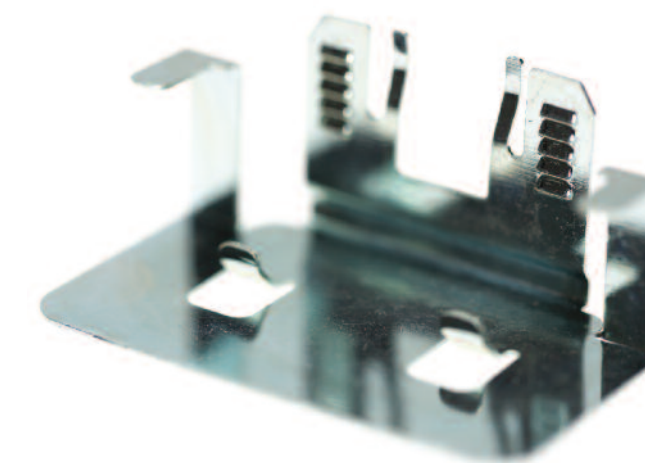
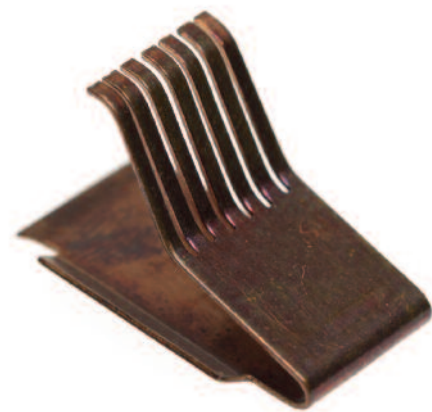
TITGEMEYER^{GTO}

STARPRESS™
 precision pressings



TITGEMEYER Td16476B(03171)





STARPRESS™

Bespoke products manufactured to customer drawings, CAD models and samples

Our discerning customers can be found in virtually every industrial sector, including electrical, medical and power engineering, the automotive and automotive supplier industry, the aviation and aerospace industries and many others. They benefit from our 160 years of experience, our employees' technical expertise as well as the modern machine outfit at our subsidiary Baker & Finnmere.



Our tooling manufacture and prototype production

Perfect tools ensure our products are of outstanding quality!

In our tooling manufacture shop, we rely on modern technology to achieve cost savings across the entire process. Every tool used in our stamping and press shop is designed and built by our company. This gives us the flexibility to respond to changing customer needs. Our compound tooling and die sets stand out for their long tool life and service life.

We also manufacture prototypes or pre-series parts. Piloting tools are used to manufacture your samples. We can generally reimburse the costs involved if you place a serial production order. Confidentiality, flexibility and adherence to production deadlines are all second nature to us.



Stamping, heat treatment and surface finishing

Our modern machine outfit includes high-performance stamping presses with a press force of up to 110 t and a speed of up to 1000 strokes per minute. Sophisticated manufacturing control systems ensure that the quality remains the same from the first to the very last part.

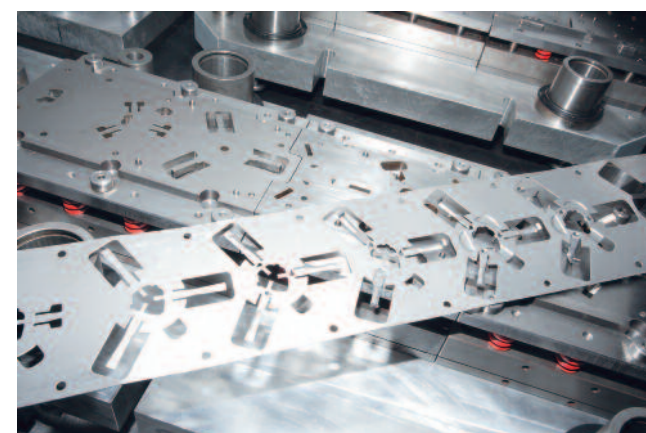
Special finishing tools round off our machine outfit. Our in-house heat treatment shop takes care of all heat-treating tasks. With every key process being performed in-house, we can guarantee all of our products have the same high quality. Our surface finishing machines are deployed for edge chamfering. Specific customer requirements such as optical sorting or various surface finishes are carried out by certified partners that we additionally audit.



Founded in 1850, Baker & Finnmere is a company with a rich tradition situated in the centre of Birmingham. At the time, it was one of the largest producers of steel fountain pen nibs. In those days, the United Kingdom led the world in the production of industrial fountain pens.

In the 1950s, the people at Baker & Finnmere saw the potential that axial fasteners had to offer and launched the globally renowned STARLOCK® push-on fasteners. Today, we supply STARLOCK® push-on fasteners and STARPRESS™ precision pressings to over 50 countries.

Baker & Finnmere became a member of TITGEMEYER Group in 2012. As your expert partner for everything from an idea to product development and series production, we know how to successfully implement customer-specific requirements. Every division of Baker & Finnmere is subjected to a continuous improvement process which entails a zero-error strategy.



STARPRESS™ precision pressings

Modern stamping presses	25–110 t
Stroke speeds	up to 1000 strokes/min.
Material thickness	0.1–4.0 mm (depending on material)
Max. strip width	200 mm
Materials	steel, stainless steel, aluminium, copper, brass, beryllium, etc.

