

RIVETEC 

TITGEMEYER Group



HYD-SET

PRODUCT NEWS IN RIVETEC PRODUCTS

hydraulic riveting tools for lockbolts

HYD-SET complete consists of the hydraulic tool **LBH 12** or **LBH 16** and electro-hydraulic unit **HV 703**.



LBH 12



LBH 16



HV 703



Tools LBH 12 and LBH 16 are fitted with pulling heads RIVETEC. They have many advantages:

- Robust construction
- Reliability
- Simple and easy operation
- Ergonomic handle
- Automatic ejection of the remains of the rivet in front
- Lightweight
- Easy maintenance
- We also offer extension hose between 3 and 10 m.

Technical parameters:

Pulling force	155 kN / 45 Mpa
Working stroke	46 mm
Weight	8,5 kg
Maximum operating pressure	60 MPa
Height	244 mm
Length	309 mm
Hose length	1 m
Control supply	24 V

Range of application:

- Two-piece high-strength fasteners (lockbolts).
Steel Ø 12,7 mm

**Technical parameters:**

Pulling force	155 kN / 45 Mpa
Working stroke	46 mm
Weight	9,6 kg
Maximum operating pressure	60 MPa
Height	244 mm
Length	314 mm
Hose length	1 m
Control supply	24 V

Range of application:

- Two-piece high-strength fasteners (lockbolts).
Steel Ø 16 mm



Hydraulic unit HV 703, powerful industrial unit for three-shift operation has the following features and specifications:

- Robust construction
- Programmable pressure switch
- Check the oil level
- Protective frame with the possibility of suspension
- Simple operation and maintenance

Technical parameters:

Power supply	400 V / 50 Hz
Control power supply	24 V DC
Weight	80 kg
Maximum operating pressure	65 MPa
Length	740 mm
Width	450 mm
Height	630 mm
Motor power	2,2 kW
Pump capacity	3 l / min

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